

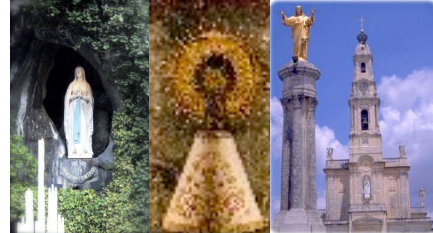
2024-25



### The Holy Land The Amazing Pilgrimage!

Follow in the footsteps of Christ!! An amazing and unforgettable Pilgrimage! Walk the real Way of the Cross! Sail the Sea of Galilee! Touch the Jordan Waters, The Rock of Agony and Calvary!! Immerse yourself in the Gospels, visiting sites like the Annunciation in Nazareth, the Nativity in Bethlehem, the Last Supper, Calvary and the Holy Sepulcher in Jerusalem! Scriptures come alive! A solid spiritual program complements the pilgrimage. Caesarea, Haifa, Mt. Carmel, Cana, Capernaum, Tabgha, Mt. Tabor, Jericho, Dead Sea, Ein Karem, Emmaus and still so much more!!! No words are good enough to describe this pilgrimage!! The Mass, Rosary, and Bible will never be the same!

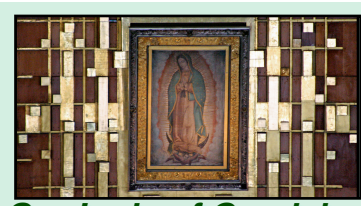
All departures are cancelled until further notice God Willing, the Holy Land program will commence in the late Summer and Fall of 2024



### Treasures of Our Faith (PORTUGAL, SPAIN & FRANCE)

For the first time, Mater Dei has combined our very popular, unique and famous "Shrines of Our Blessed Mother" pilgrimage, with our "Carmelite Pilgrimage" and the "Footsteps of St. Ignatius", to create a massive Catholic pilgrimage titled "Treasures of Our Faith". Visit the following Marian Shrines: Fatima, Portugal; El Pilar, Spain; Montserrat, Spain; Lourdes, France; Miraculous Medal, France! The pilgrimage also features Carmelite visits to spiritual giants like St. Teresa of Avila (visiting Alba de Tormes, site of St. Teresa's death and resting place of her incorrupt body, Avila, with the Encarnacion Convent, site of transverberation of St. Teresa! Also the Convent of Santa Teresa de Jesus, which is her birthplace); and St. John of the Cross (visiting the convent that house his incorrupt body); and St. Therese of Lisieux (visiting the home, the Carmel and the tomb of Sainte Therese de l'Enfant Jesus). The pilgrimage also follows the footsteps of St. Ignatius of Loyola by visiting Monserrat (where he surrendered his sword to Our Lady of Montserrat) and Manresa (where he developed his spiritual exercises). In addition to these magnificent places, visit Santarem (with its amazing Eucharistic Miracle), Alba de Tormes, Avila (and its amazing medieval Walls), Segovia (with its imposing Alcazar Castle and massive Roman Aqueduct), Sigüenza, Zaragoza, Barcelona, Paris, and also visiting Normandy Beaches (Omaha Beach D-Day Invasion + American Cemetery). Many of these places are Patrimonies of Humanity! Adore the Blessed Sacrament in a Eucharistic Miracle and pray before the remains of incorruptible saints as well as visionaries! Stay in accommodations in superb locations including the 16th century palace which once belonged to St. Teresa's mother's family (now a beautiful hotel).

Departures: April 3 - 17, 2024 (from Chicago -- Trip is also available as a Land-Only version)



### Our Lady of Guadalupe (Mexico)

An inspirational Marian Pilgrimage visiting fascinating places where we learn about the early stages of our faith in the Americas. Experience the gorgeous colonial city of Puebla. Visit the largest pyramid in the world in Cholula. See St. Michael's Miracle and Our Lady of Ocotlán. Experience all the beautiful and cultural places of the western world's largest city, Mexico City, including the home of St. Juan Diego, the remains of Blessed Miguel Pro, Ancient Teotihuacán and of course, visit the Shrine of Our Lady of Guadalupe. See the only real image of Our Lady that is Supernaturally created!

Departs Denver & Chicago: Sept. 14 - 21, 2024  
Departs Chicago: November 16 - 23, 2024  
Depart Chicago & Orlando: February 7 - 14, 2025

### Eucharistic Miracles of Italy



Visit Orvieto (inspiration for the Tantum Ergo hymn of St. Thomas Aquinas), Siena (home of the ongoing Eucharistic Miracle and also home of St. Catherine), Cacia (also home of St. Rita), and Lanciano (home of the oldest Eucharistic Miracle), Manoppello (home of the veil of Jesus), and Rome & the Vatican. And a top-notch visit of Rome's treasures!

Departs TBA 2024 & 2025  
From: Chicago, O'Hare & Minneapolis St. Paul  
Other departure cities may be available.

### Shrines of France

SPRING FOR 2025 . Mater Dei returns to France for this unforgettable pilgrimage featuring Lisieux (St. Therese), Normandy (Omaha Beach & American Cemetery), Mont Saint-Michel, Tours (St. Martin), Nevers (incorrupt St. Bernadette), Paray Le Monial (Sacred Heart, St. Margaret Mary), Ars (incorrupt St. John Vianney), Lourdes (Marian Apparitions), and also Paris (Rue de Bac: Marian Apparition, incorrupt St. Catherine Laboure, St. Vincent de Paul, Sacre Coeur Basilica, Louvre Museum, Cruise of the Seine River, and panoramic tours including Arch de Triomphe, Champs Elysees and Eiffel Tower and much more).  
Departure: Spring of 2025. See 2023's sample trip!



Join us on one of these amazing Divine Mercy pilgrimages following the lives of great Saints like St. John Paul II, St. Maximilian Kolbe, St. Faustina Kowalska, Blessed Fr. Jerzy Popieluszko, and many others! Immerse yourself in the story of the Divine Mercy by visiting the Birthplace of St. Faustina and also her Baptismal Church. Pray at the place where she first saw Jesus of the Divine Mercy! Pray a Chaplet where she entered the Convent in Warsaw, and also at the Divine Mercy Shrine (site of the Tomb of St. Faustina). Pray before the original Icon of Our Lady of Czestochowa in Jasna Gora! Visit Wadowice, the birthplace of St. John Paul II! Visit Auschwitz & Birkenau, the former nazi concentration camps (place where St. Maximilian Kolbe and St. Teresa Benedicta of the Cross were martyred). Learn about the life of St. Maximilian Kolbe at the City of the Immaculata in Niepokalanow. See for yourself why St. John Paul II loved his Tatra Mountains by visiting Poland's Zakopane\* Area. Visit the unique Salt Mines of Wieliczka with its underground Church. Tours of Warsaw and Krakow are included and much more!

\* The first pilgrimage with includes Lithuania, to witness the original Painting of Divine Mercy, the site of the 1st Chaplet, the Apparition of Our Lady of Siluva, the famous Hill of Crosses and the icon of Our Lady, Gate of the Dawn.  
\* The second pilgrimage with the ArchDiocese of St. Paul Minneapolis, includes Italy, focusing on the life of St. John Paul II.

1. July 1 - 12, 2024 (Chicago)  
2. September 18 - 30, 2024 (Minneapolis/St. Paul)



### Medjugorje

+ Croatia & a wee bit of Ireland Join Juan Landa, President of Mater Dei Tours, on this wonderful pilgrimage to Croatia, Bosnia & Herzegovina and Ireland. We will visit the gorgeous historic city on the blue Adriatic Sea coast, Dubrovnik. Witness the beauty of Kravica Falls, and see the coastal town of Split. The main purpose of our Marian Pilgrimage is to have a spiritual retreat at Medjugorje, in Bosnia & Herzegovina. The Vatican has cleared the way for Catholic Pilgrimages to visit Medjugorje. Mater Dei Tours has heard the call to bring pilgrims there, to learn about the apparitions, stories and the messages from the "Beautiful Lady". Will you join us? We are not done! As with all the Mater Dei pilgrimages, a solid spiritual program accompanies the pilgrimage. Daily Mass, Daily Rosary, Daily Chaplet, Daily Meditations and Talks, and more. Answer the call! Come to Medjugorje with Mater Dei! Depart Chicago: September 2 - 13, 2024

Please pray for Mater Dei Tours Making Travel Relevant!™  
1-608-440-3700  
www.materdeitours.com  
questions@materdeitours.com

### Ireland

Land of Martyrs & Saints See for yourself the unique beauty and deep historical faith of Ireland by joining our Emerald Faith! Ireland is an amazing pilgrimage destination for many reasons: spectacular landscapes, rich with culture, history and a most unique Marian apparition! Ireland has opened their borders to US citizens, unvaccinated or vaccinated. As a result, Mater Dei has developed this pilgrimage in September trying to greet Our Lady of Knock to give her thanks for her maternal protection. Spectacular beauty awaits! Departing from Minneapolis, MN July 15 - 26, 2024

### CAMINO DE SANTIAGO



Join us on this amazing and most unique pilgrimage following the footsteps of the Apostle St. James the Greater, evangelizer of Spain, brother of St. John the Evangelist, son of Zebedee. One of the most spectacular journeys you'll ever experience! Our pilgrimage will be walking the famous Camino de Santiago (The Way of St. James) across Spain, the second oldest pilgrimage route in Christendom. The walk will also include the last 100 kilometers (66 miles approximately) of the itinerary on foot, required to obtain the coveted pilgrimage certificate of The Camino, given by the Diocese of Santiago de Compostela.\* This program includes the Marian Shrines of Lourdes, Torreciudad & El Pilar! Chaplain: Most Reverend Donald Hying, Bishop of Madison, WI

Fall 2025. Camino & Marian Shrines Departure Cities: Chicago, IL, & Madison, WI

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\* A minimum quorum (varies per pilgrimage) is necessary for any pilgrimage to be operated.  
\* Click on dates to view brochures or request information

